



Les Dunes

The Dunes factory specializes in products with large cross-sections, heat treatments and cold finishing.

Ascometal offers:

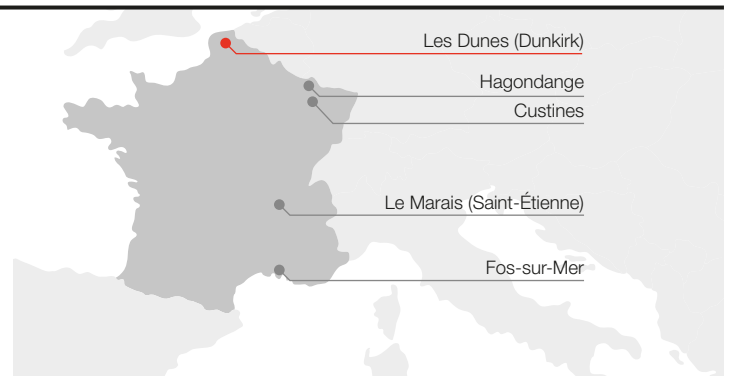
- A **comprehensive network** based in France
- **Complementary production processes**
(continuous casting and ingot process)
- **Diversified sources of supply**
- **Fully controlled process and quality tracking.**

2 manufacturing facilities

Fos-sur-Mer, Hagondange

3 machining & finishing centers

Custines, Le Marais, Les Dunes



Ascometal

Member of Swiss Steel Group

Products

Type	Feasibility	
Rolled round bars	80 to 315mm	4 to 13m
Peeled round bars	76 to 315mm	4 to 13m

Main markets

Mechanical and Energy Industries.

The Dunes mill finishes products of large diameters and long lengths, delivered throughout the world. Dunes offers customized contract processing including heat treatment, testing and peeling.

Heat treatments

- **10 AMS 2750 and API 6A** compliant installations: quenching, tempering, stress relieving
- Annealing furnaces (normalizing, softening, spheroidized annealing, isothermal annealing...).

Finishing and inspections

- Straightening, roller burnishing and sawing equipments with tight tolerances: from 80mm to 310mm
- Peeling capacity from 80mm to 300mm in h10
- **The optional ultrasonic bench controls 100% of the volume and detects faults of type AVG 1** (with angle beams). It meets the most demanding specifications according to API 7.1. On-line checks: surface defects by eddy current, magnetic particle inspection.
- Inspections and tests: **ISO/IEC 17025** accredited mechanical testing laboratory. The fields of accreditation are available at www.cofrac.fr
- Micro-, macrocleanliness and microstructure evaluations are carried out in the metallurgical research laboratory.

Certifications

- ISO 9001
- IATF 16949
- ISO 14001
- ISO 45001
- CE138
- ISO CEI 17025
- ISO 50001

Accreditations

- ABS
- Bureau Veritas
- DNV
- Germanischer Lloyd
- LRS
- RINA
- TÜV

Among our customers:

Beck Crespel, Caterpillar, CNH/Iveco, Energy Alloys, Howco, MG-Valdunes, Rolls-Royce, Sandvik, Sew Usocome, Wärtsilä, ZF Wind

Access map

GPS position N 51.054983
E 2.457721



✉ Postal address

Ascometal Les Dunes
Usine des Dunes BP 41 - 59941 Dunkerque Cedex 2



Plant address

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Hagondange

The Hagondange mill specializes in the manufacture of small-section products.

Ascometal offers:

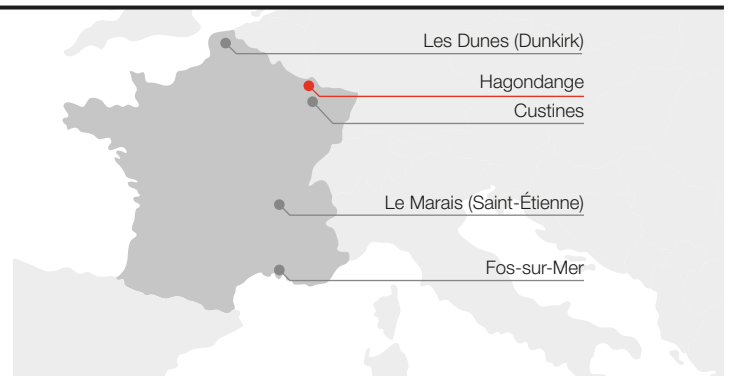
- A **comprehensive network** based in France
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2 manufacturing facilities

Fos-sur-Mer, Hagondange

3 machining & finishing centers

Custines, Le Marais, Les Dunes



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Products

Type	Feasibility
Rolled round bars	16 to 100mm

Main markets

Automotive, Forging, Bearings, Mechanical Engineering.

Metallurgical processing

- 90 MVA - 110 t UHP electric-arc furnace
- Vacuum tank degassing
- Complementary sourcing Concast blooms and ingot route billets.

Casting process

- 4-strand vertical continuous caster producing 240mm square blooms, magnetic stirring.

Heat treatments

- Continuous annealing furnaces: spheroidizing, pearlitic, stress relieving, isothermal, normalizing...
- Quenching and tempering furnaces with different quenching media available (water, polymer, oil) as well as induction heat treat.

Finishing and inspections

- Non-destructive testing (dimensional checks, surface defect detection, internal soundness examination, anti-mix), preparation for dispatch
- Automated finishing and inspection lines: straightening, non-destructive testing (dimensional checks, anti-mix/ structure check, surface defect detection, internal soundness examination), preparation for dispatch.

Certifications

- ISO 9001
- IATF 16949
- ISO 14001
- ISO 45001
- ISO 50001

Accreditations

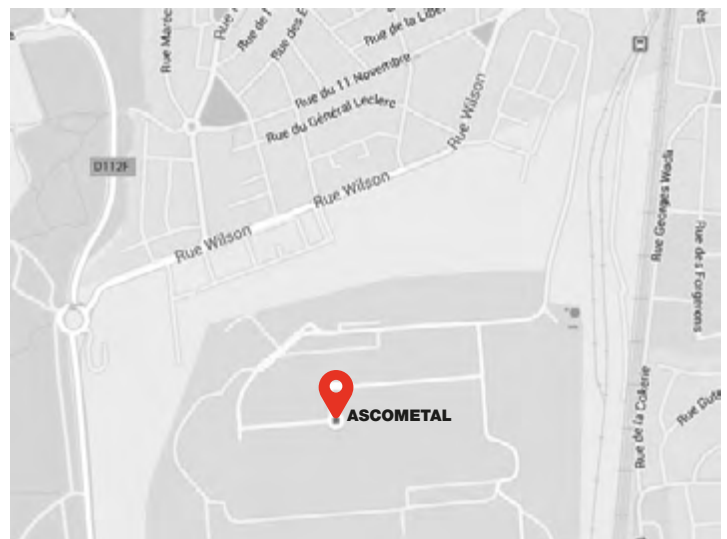
- TÜV

Among our customers:

Audi, Bosch, Daimler, Delphi, Denso, Fiat, Ford, Frauenthal GmbH, GKN, Groupe Walor, Hirschvogel, JTEKT, Musashi, NTN-SNR, PSA, Renault, Schaeffler, Setforge, Sifcor, SKF, Toyota, VW

Access map

GPS position N 49.243499
E 6.159301



Address

Ascometal Hagondange
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Custines

Cold finishing center of excellence for automotive component manufacturing.

Ascometal offers:

- A **comprehensive network** based in France
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(continuous casting and ingot process)
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2 manufacturing facilities

Fos-sur-Mer, Hagondange

3 machining & finishing centers

Custines, Le Marais, Les Dunes



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Services

Type	Feasibility
Peeling, burnishing (Bars)*	Ø 13 - 83mm, up to tolerance band h9
Grinding (Bars)*	Ø 10 - 80mm up to tolerance band h8 (h7 for Ø < 30mm on demand)
Sawing, chanfering (Bars)*	Ø 15 - 80mm, length 2,500 - 10,000mm
Sawing (Slug)*	Ø 10 to 105mm, length 30mm to 2,000mm, chamfering machine, center hole, threading, marking
Sawing, grinding (Slug)	Ø 18 - 30mm up to tolerance band h7, length 350 - 1,000mm

*Feasible on tubes.

Finishing equipment

- Peeling: Kieserling lathes, Calow
- Cutting to length: Ohler saw
- Centerless grinding: Lidköping, R4B
- Sawing and machining: Wagner, Rattunde
- Controls: surface defects (eddy-current, MPI), anti-mix, dimensional controls.



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Certifications

- ISO 9001
- IATF 16949
- ISO 14001
- ISO 45001
- ISO 50001

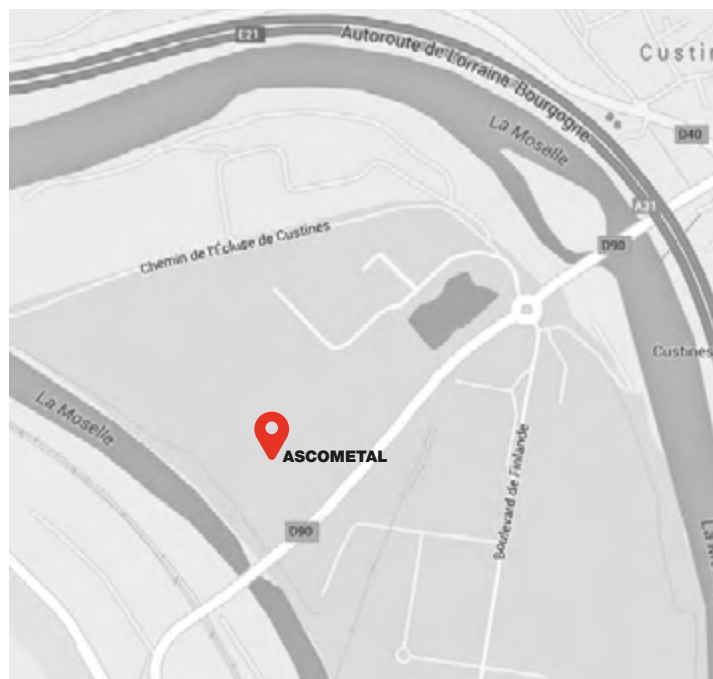
Among our customers:

GKN, Kuhn, PSA, Schaeffler, Setforge,
Sogefi, TK Presta, Toyota

Access map

GPS position N 48.785743

E 6.134924



Address

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Le Marais

Cold finishing center of excellence for automotive component manufacturing.

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2 manufacturing facilities

Fos-sur-Mer, Hagondange

3 machining & finishing centers

Custines, Le Marais, Les Dunes



Ascometal

Member of Swiss Steel Group

Services

Type	Feasibility
Peeling, burnishing (bars)*	Ø 15 - 78mm up to tolerance band h9
Sawing*	Ø 10 - 105mm, finished length 30 - 2,000mm
Sawing with weight control	Ø 35 - 150mm, length 25 - 80mm
Grinding (slug)	Ø 20 - 50mm up to tolerance band h7, length 500 - 1,100mm
Machining (slug)	Ø 10 - 46mm, length 100 - 1,000mm
Drilling	(hole) Ø 6 - 20mm, length max. 750mm - (slug) Ø 20 - 35mm
Straightening (slug)	Ø 20 - 40mm, length 500 - 1,000mm

*Feasible on tubes.

Finishing equipment

- Peeling: Kieserling lathes
- Cutting to length: Wagner saws, Coni, Kasto
- Boring: TBT, Mollart
- Machining: Mori Seiki lathes and Nakamura
- Sawing and machining: Rattunde
- Centerless grinding: Cincinnati
- Surface defect testing.



Certifications

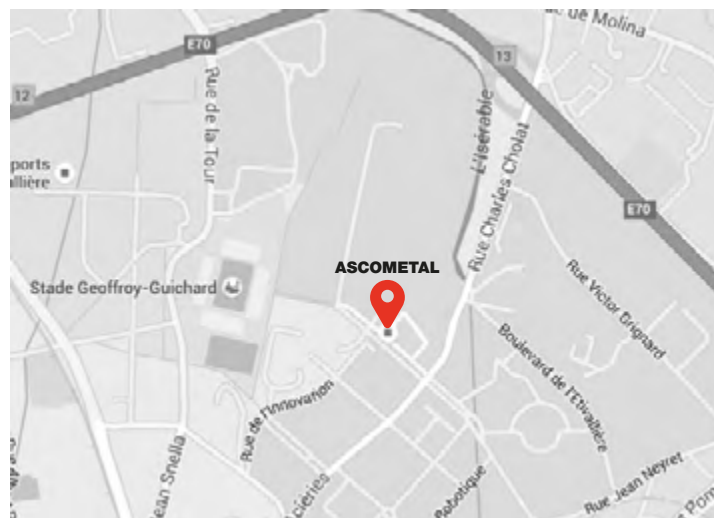
- ISO 9001
- IATF 16949
- ISO 14001
- ISO 45001
- ISO 50001


Among our customers:

JTEKT, NTN-SNR, Sifcor, Usocom

Access map

GPS position N 45.459998
E 4.393981



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Fos-sur-Mer

The Fos-sur-Mer mill produces bearing and engineering steels.

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- **Diversified sources of supply**
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2 manufacturing facilities

Fos-sur-Mer, Hagondange

3 machining & finishing centers

Custines, Le Marais, Les Dunes



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Products

Type	Feasibility
Ingots	5,3t to 10t
Billets and blooms	80 to 400mm
Rectangular rolled bloom	100 to 600mm
Large-diameter rolled rounds bars supplied as-rolled or heat-treated	80 to 325mm
Wire rod	5 to 22mm

Main markets

Bearings, Forging, Mechanical Engineering, Oil and Gas.

Metallurgical processing

- 100MVA - 120t UHP electric-arc furnace
- RH-type vacuum degassing stand.

Casting process

Ingot casting, square big-end up moulds from 5,3t and 10t.

Heat treatments

- **Bar heat treatment installations**
Quenching and tempering: austenitizing furnace for long lengths (max length for bars: 13m), water or polymer quenching, fully automatic inspection line.
- **Wire rod heat treatment installations**
Annealing in a protected atmospheric furnace (spheroidizing and stress relieving): 3 continuous furnaces and 1 batch furnace.

Finishing and inspections

- **In-line inspection of bars**
Ultrasonic examination, surface quality inspection by infra-red thermography, "Spectrotest", anti-mix check, visual and dimensional checks.
- **Wire rod finishing**
High performance wire drawing installations, producing a very large range of sizes (1 to 22mm diameter) with various coatings. Eddy current control during rolling, 100% anti-mix check, magnetic particle detection of coil ends.

Certifications

- ISO 9001
- IATF 16949
- ISO 14001
- ISO 45001
- ISO 50001
- CE 138

Accreditations

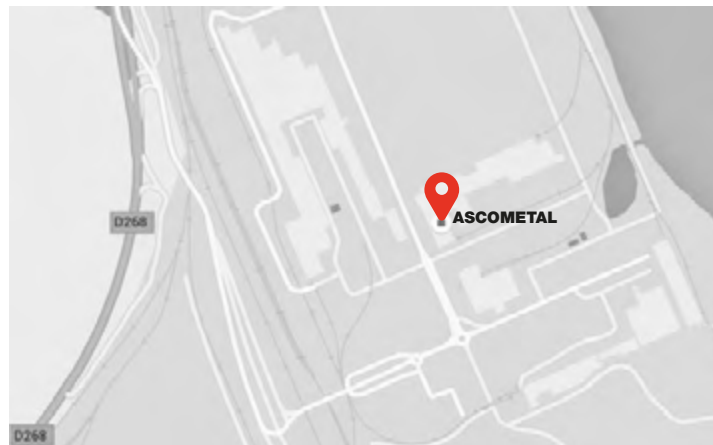
- ABS
- Bureau Veritas
- DNV
- Germanischer Lloyd
- LRS
- TÜV

Among our customers:

Fomas, Massucco, Manoir Industries, NSK-AKS, NTN-SNR, Schaeffler, Setforge, Sifcor, SKF, TK Gerlach, Tsubaki Nakashima, Vallourec, Bearing Tube

Access map

GPS position N 43.44238
E 4.84632



Postal address

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